

DOORS FOR THE PERFECT HOME RELIABILITY. HIGH QUALITY

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| Use | Product of plywood natural surface for externally use |
|--------------------------------|---|
| Marking | |
| Standard accessories | Lock case: ASSA-565; hinges: 3248 - 2 pcs.; Lock plate: 0034 ZN; Silicone-based sealing strip. |
| Glass | Transparent single chamber glass packet (double glass -12mm) with pine wood glass list |
| Frames | The frame set is included. 42x92NOR pine wood |
| Thresholds | The threshold is included. 42x92NOR pine wood |
| Other accessories and services | There is a possibility to choose other accessories and services according optimal plus and master plus, but the quantity of products must meet the requirements of the optimal category |
| Units per pallet | 11 pcs. a pallet consist one model and one size to all products |

Features of door construction



MASSIVE CONSTRUCTION

Massive frame construction for external products, polystyrene used in the construction allows to ensure low thermal transmittance



DOOR LEAF THICKNESS

The door leaf thickness is 40mm



THERMAL TRANSMITTANCE

Supports 15°C building heat between outdoor and indoor temperature



SOUND RESISTANCE

Door leaf structure is produced for sound resistance up to 25dB



NON STANDARD DIMENSIONS

The product may be produced in non-standard sizes



X

UNTREATED PRODUCT

Product is not treated in any way for UV and moisture protection. After purchase, the product must be treated such as paint, lacquer or oil



REPAINTING POSSIBILITY

Product is suitable for repainting of any type and in any manner



DIFFERNET COLORS OPTION

The product can be painted in other colors by choosing from the NCS and RAL color palette



WARRANTY

3 year quality guarantee provided by manufacturer

optimal

NATURAL PLYWOOD, EXTERIOR DOORS

optUdhusdør Eco



optUdhusdør Glat



optUdhusdør Glat Dobbelt Fixed



optUdhusdør Glat Dobbelt



optUdhusdør



optUdhusdør Dobbelt Fixed



optUdhusdør Dobbelt

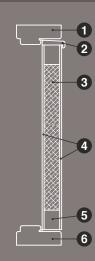






- 1. Finger jointed pine wood frame

- Wood cap
 Polystyrene core
 Plywood panels surface 4mm
 Wood
- 6. Threshold



optimal

NATURAL PLYWOOD, EXTERIOR DOORS

optUdhusdør Eco glass



optUdhusdør Glat glass



optUdhusdør Glat glass Dobbelt Fixed



optUdhusdør Glat glass Dobbelt



optUdhusdør glass



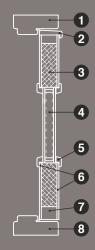






optUdhusdør glass Dobbelt

- 1. Finger jointed pine wood frame
- 2. Wood cap
- Polystyrene core
 Single-chamber glass unit (double glass)
- 5. Wood glass list
- 6. Plywood panels surface 4mm
- 7. Wood
- 8. Threshold



dimensions

STANDARD SIZE TABLE

Natural plywood, single door dimensions table (mm)

| M Siz | e | | | Door | lea | f size | | rame imen | | utside on | ı | Door v | way | , |
|-------|----|----|-----|------|-----|--------|----|--------------|---|--------------|---|--------|-----|------|
| 19 | Х | 8 | М | 1827 | Х | 725 | 18 | 889 | Х | 786 | | 1900 | Х | 800 |
| 19 | Х | 9 | M | 1827 | Х | 825 | 18 | 889 | Х | 886 | | 1900 | Х | 900 |
| 19 | Х | 10 | M | 1827 | Х | 925 | 18 | 889 | Χ | 986 | | 1900 | Χ | 1000 |
| 00 | ., | 0 | N / | 1007 | ., | 705 | | 000 | | 700 | | 2000 | | 000 |
| 20 | Х | 8 | М | 1927 | Х | 725 | 13 | 989 | Х | 786 | | 2000 | Х | 800 |
| 20 | Х | 9 | M | 1927 | Χ | 825 | 19 | 989 | Х | 886 | 2 | 2000 | Х | 900 |
| 20 | Х | 10 | M | 1927 | Х | 925 | 19 | 989 | Х | 986 | : | 2000 | Х | 1000 |
| | | | | | | | | | | | | | | |
| 21 | Χ | 8 | M | 2027 | Χ | 725 | 2 | 089 | Х | 786 | : | 2100 | Х | 800 |
| 21 | X | 9 | M | 2027 | Х | 825 | 2 | 089 | Х | 886 | : | 2100 | Х | 900 |
| 21 | Х | 10 | М | 2027 | Х | 925 | 2 | 089 | Х | 986 | : | 2100 | Х | 1000 |

Natural plywood, double door dimensions table (mm)

| M Si | ze | | | Door I | ea | f size | Frame dimer | | utside on | Door | way | , |
|------|----|------|---|--------|----|----------|----------------|---|--------------|------|-----|------|
| 19 | Х | 13 | M | 1827 | х | 661/561f | 1889 | Х | 1286 | 1900 | Х | 1300 |
| 19 | Χ | 14 | M | 1827 | Х | 711/611f | 1889 | Х | 1386 | 1900 | Χ | 1400 |
| 19 | Χ | 15 | M | 1827 | Х | 761/661f | 1889 | Х | 1486 | 1900 | Χ | 1500 |
| 19 | Χ | 13.9 | M | 1827 | Χ | 925/409f | 1889 | Х | 1398 | 1900 | Х | 1412 |
| 19 | Χ | 14.9 | M | 1827 | Χ | 925/509f | 1889 | Х | 1498 | 1900 | Х | 1512 |
| 19 | Χ | 17 | M | 1827 | Χ | 825/825f | 1889 | Х | 1714 | 1900 | Х | 1728 |
| 19 | Х | 19 | M | 1827 | х | 925/925f | 1889 | Х | 1914 | 1900 | Х | 1928 |
| 20 | Х | 13 | M | 1927 | х | 661/561f | 1989 | Х | 1286 | 2000 | Х | 1300 |
| 20 | Х | 14 | M | 1927 | Х | 711/611f | 1989 | х | 1386 | 2000 | Х | 1400 |
| 20 | Х | 15 | M | 1927 | Х | 761/661f | 1989 | Х | 1486 | 2000 | Х | 1500 |
| 20 | Х | 13.9 | M | 1927 | Х | 925/409f | 1989 | х | 1398 | 2000 | Х | 1412 |
| 20 | Х | 14.9 | M | 1927 | Х | 925/509f | 1989 | Х | 1498 | 2000 | Х | 1512 |
| 20 | Х | 17 | M | 1927 | Х | 825/825f | 1989 | Х | 1714 | 2000 | Х | 1728 |
| 20 | Х | 19 | M | 1927 | Х | 925/925f | 1989 | Х | 1914 | 2000 | Х | 1928 |
| 21 | Х | 13 | M | 2027 | X | 661/561f | 2089 | X | 1286 | 2100 | X | 1300 |
| 21 | | 14 | M | | | 711/611f | 2089 | | | 2100 | | |
| 21 | | 15 | M | | | 761/661f | 2089 | | | 2100 | | |
| 21 | | 13.9 | M | | | 925/409f | 2089 | | | 2100 | | |
| 21 | | 14.9 | M | | | 925/509f | | | 1498 | 2100 | | |
| 21 | Х | | M | | | 825/825f | 2089 | | | 2100 | | |
| 21 | Х | 19 | М | 2027 | Х | 925/925f | 2089 | х | 1914 | 2100 | х | 1928 |

Danish market, natural plywood, single door dimensions table (mm)

| M Size | Door leaf size | Frame outside dimension | Door way |
|--------------------------------|--------------------------|--------------------------|---------------------------|
| 19.1 x 9.1 M 19.1 x 9.7 M | 1816 x 827 1816 x 887 | 1878 x 888 1878 x 948 | 1890 x 900 1890 x 960 |
| 20.1 x 9.1 M | 1916 x 827 | 1978 x 888 | 1990 x 900 |
| 20.1 x 9.7 M | 1916 x 887 | 1978 x 948 | 1990 x 960 |
| 20.8 x 9.1 M 20.8 x 9.7 M | 1988 x 827 | 2050 x 888 | 2060 x 900 |
| 20.8 x 9.7 M 20.8 x 10.1 M | 1988 x 887 1988 x 927 | 2050 x 948 2050 x 988 | 2060 x 960 2060 x 1000 |
| 21.1 x 9.1 M | 2018 x 827 | 2080 x 888 | 2090 x 900 |
| 21.1 x 9.7 M | 2018 x 887 | 2080 x 948 | 2090 x 960 |
| 21.45 x 9.1 M 21.45 x 9.7 M | 2053 x 827 2053 x 887 | 2115 x 888 2115 x 948 | 2125 x 900 2125 x 960 |
| 21.45 x 10.1 M | 2053 x 927 | 2115 x 988 | 2125 x 1000 |

PAINTED, EXTERIOR DOORS



| Use | Painted product for externally use |
|--------------------------------|---|
| Marking | CE / European |
| Standard accessories | Lock case: ASSA-565; hinges: 3248 - 2 pcs.; Lock plate: 0034 ZN; Silicone-based sealing strip. |
| Glass | Transparent single-chamber glass unit (double glass -12mm) with PVC plastic glass list |
| Frames | The frame set is included. Possible to choose from: 42x105, 42x115, 42x105NOR, 42x115NOR |
| Thresholds | The threshold is included. Hardwood impregnated 26x105, 26x115 |
| Other accessories and services | There is a possibility to choose other accessories and services according optimal plus and master plus, but the quantity of products must meet the requirements of the optimal category |
| Units per pallet | Frame 42x105 - 9 pcs. a pallet consist one model and one size to all products Frame 42x115 - 7 pcs. a pallet consist one model and one size to all products |

Features of door construction



CE TESTED PRODUCT

The product is tested and meet the European requirements



MASSIVE CONSTRUCTION

Massive frame construction for external products, polystyrene used in the construction allows to ensure low thermal transmittance



DOOR LEAF THICKNESS

The door leaf thickness is 62mm



THERMAL TRANSMITTANCE

The product have distinctive thermal insulation properties. U = 0.91W/m2K



SOUND RESISTANCE

Door leaf structure is produced for sound resistance up to 31dB



NON STANDARD DIMENSIONS

The product may be produced in non-standard sizes



PAINTED PRODUCT

The surface of the product is painted using eco-friendly high quality water based paint. Standard color: NCS S0502-Y, gloss 25



REPAINTING POSSIBILITY

The painted surface of the product is suitable for repainting of any type and in any manner



3 LAYERS OF COATING

To get the highest quality the surface of the product is covered with 3 layers
1 layer - impregnation, 1 layer - primmer,
1 layer - pant



DIFFERNET COLORS OPTION

The product can be painted in other colors by choosing from the NCS and RAL color palette



WARRANTY

5 year quality guarantee provided by manufacturer

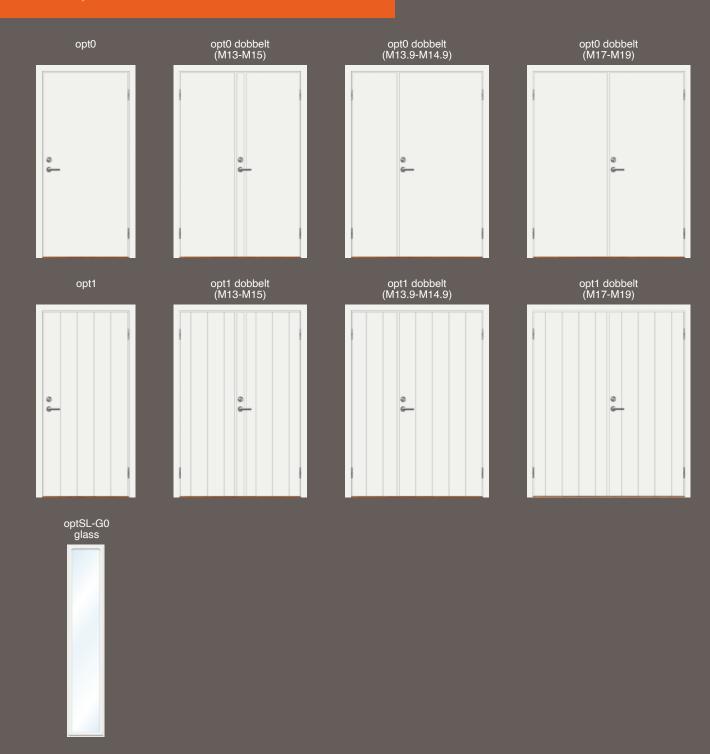


WARRANTY

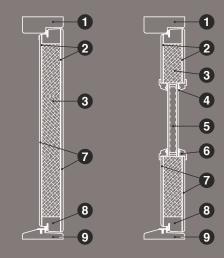
7 year guarantee for door blade form

optimal

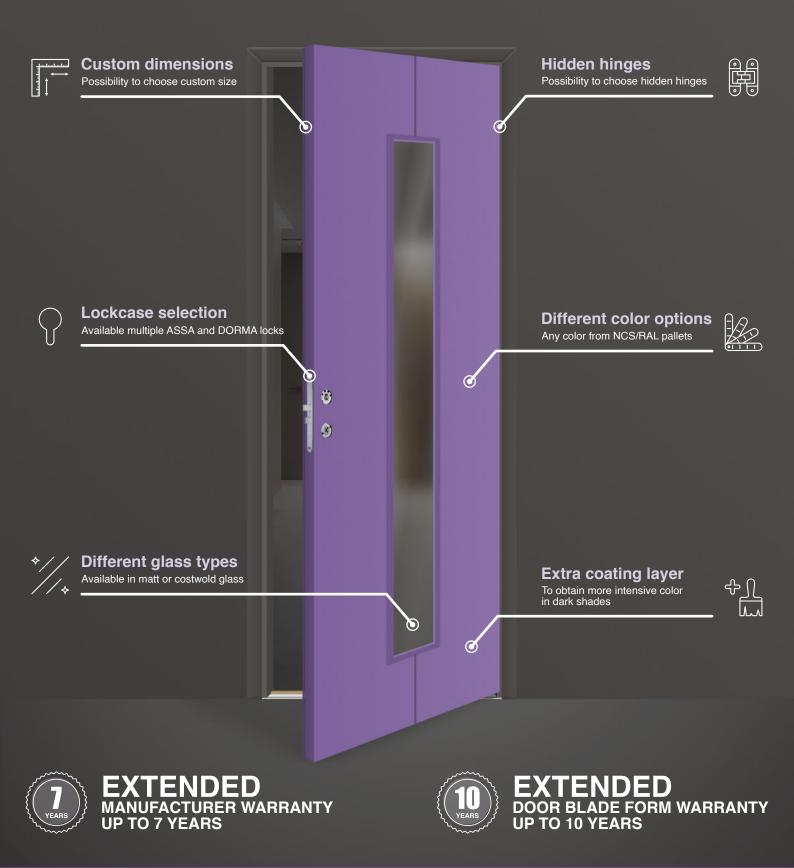
PAINTED, EXTERIOR DOORS



- 1. Finger jointed pine wood frame
- 2. Aluminium panels
- 3. Polystyrene core 4. Rubber seals
- 5. Single-chamber glass unit (double glass)
- 6. PVC plastic glass list7. HDF panel surface 4mm
- 8. Wood
- 9. Threshold



FEATURES OF MASTER PLUS LINE



ADDITIONAL ACCESSORIES



ASSA 565 LOCK CASE

Available for exterior doors Locking: Lockable with Scandinavian oval cylinder Frame plate: 0034 Finish: Zinc



DORMA 9192 LOCK CASE

Available for exterior doors Locking: Double round cylinder Frame plate: DS9002 Finish: Zinc Safe and accurate 7-point system



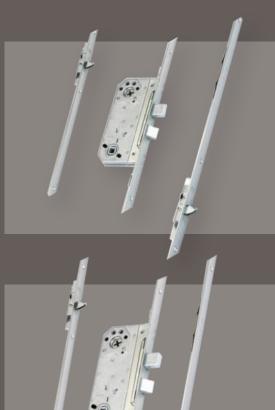
ASSA 8765 LOCK CASE

Available for exterior doors
Locking: Double oval cylinder
Finish: White zinc
The lock case housing security class III



ASSA 2002 LOCK CASE

Available for interior doors
Locking: Double round cylinder
Finish: White zinc
The lock case housing security class III



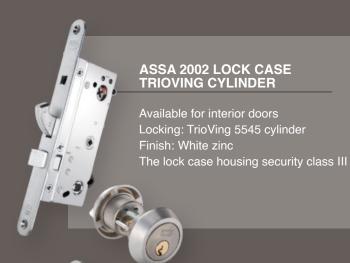
ASSA FIX M5001, 3 POINT LOCKING

Available for exterior doors Locking: Lockable with Scandinavian oval cylinder Multi point lock for doors Lockable with 360 degree key turn

ASSA FIX 2025, 3 POINT LOCKING

Available for exterior doors
Locking: Accepts Scandinavian cylinder rather than standard
euro profile
Multi point lock for doors
Lockable with 360 degree key turn

ADDITIONAL ACCESSORIES



DORMA 9192 LOCK CASE DORMA CYLINDER

Available for exterior doors Locking: Double oval cylinder Frame plate: DS9002 Finish: White zinc The lock case housing security class III



DORMA 9192 LOCK CASE TRIOVING CYLINDER

Available for exterior doors Locking: TrioVing 5545 cylinder Frame plate: DS9002 Finish: Zinc

Safe and accurate 7-point system



YALE DOORMAN V2N - SMART LOCK

Available for exterior doors Speaking instructions in either Swedish, Norwegian, Danish or English UV-protected surface that can withstand sun, rain and moisture Up to 10 RFID access tags with 4-digit codes Up to 10 six-digit user codes Temporary codes

ADDITIONAL ACCESSORIES

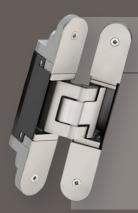


3248 HINGES

Adjustable: Vertical and horizontal Tested for 200 000 closing / opening cycles

Finish: Zinc

Load capacity: 60kg for 2 pcs.



SIMONS TECTUS TE 310 3D HIDDEN HINGES

Adjustable: 3 way +/- 3 mm

CE certified

Finish: F2 coloured 125 Load capacity: ~60kg for 2 pcs.



CLEAR GLASS

Finish: Transparent clear glass
Thickness: Double glass - 12mm
Single chamber glass packet
Tempered glass: Yes



MATT GLASS

Finish: One side matt and other side glossy Thickness: Double glass - 12mm Single chamber glass packet Tempered glass: Yes



COTSWOLD GLASS

Finish: Textured glass
Thickness: Double glass - 12mm
Single chamber glass packet
Tempered glass: Yes

MOST POPULAR NCS / RAL COLORS:



Standard White



NCS S4040-Y80F Red



NCS S0500-N White



NCS S6500-N Grey



NCS S9000-N Black



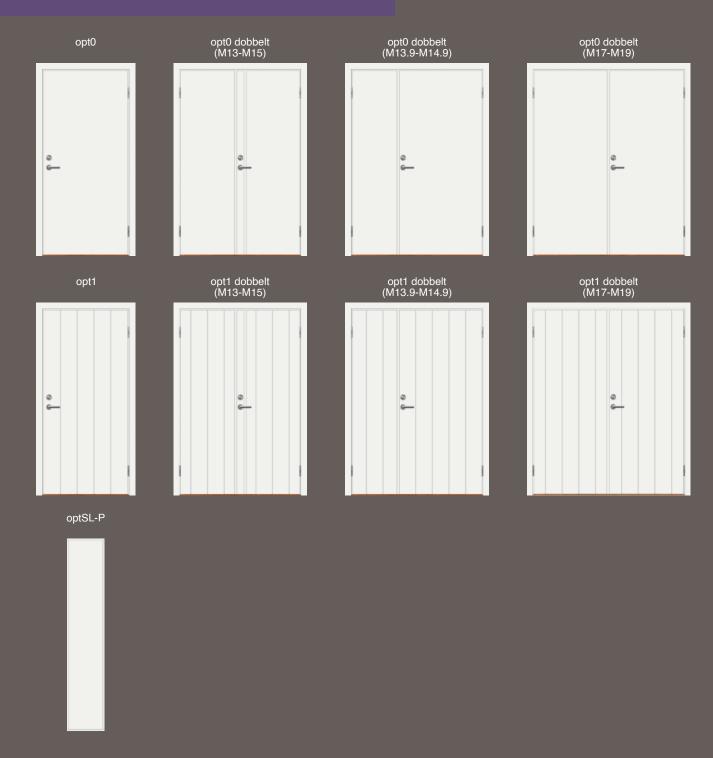
RAL 7016 Dark Grey



NCS S5040-Y80R Burgundy



AVAILABLE DESIGNS



- Finger jointed pine wood frame
 Aluminium panels

- 3. Polystyrene core4. HDF panel surface 4mm
- 5. Wood
- 6. Threshold



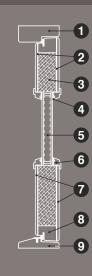
AVAILABLE DESIGNS







- 1. Finger jointed pine wood frame
- 2. Aluminium panels
- 3. Polystyrene core 4. Rubber seals
- 5. Single-chamber glass unit (double glass)
- 6. PVC plastic glass list7. HDF panel surface 4mm
- 8. Wood
- 9. Threshold





dimensions

STANDARD SIZE TABLE

Painted, single door dimensions table (mm)

| M Size | Door le | 21 6176 | Frame outside dimension | Door way |
|-----------|---------|---------|----------------------------|-------------|
| 18 x 8 M | 1740 x | 725 | 1789 x 786 | 1900 x 800 |
| 18 x 9 M | 1740 x | 825 | 1789 x 886 | 1900 x 900 |
| 18 x 10 M | 1740 x | 925 | 1789 x 986 | 1900 x 1000 |
| 19 x 8 M | 1840 x | 725 | 1889 x 786 | 1900 x 800 |
| 19 x 9 M | 1840 x | 825 | 1889 x 886 | 1900 x 900 |
| 19 x 10 M | 1840 x | 925 | 1889 x 986 | 1900 x 1000 |
| 20 x 8 M | 1940 x | 725 | 1989 x 786 | 2000 x 800 |
| 20 x 9 M | 1940 x | 825 | 1989 x 886 | 2000 x 900 |
| 20 x 10 M | 1940 x | 925 | 1989 x 986 | 2000 x 1000 |
| 21 x 8 M | 2040 x | 725 | 2089 x 786 | 2100 x 800 |
| 21 x 9 M | 2040 x | 825 | 2089 x 886 | 2100 x 900 |
| 21 x 10 M | 2040 x | 925 | 2089 x 986 | 2100 x 1000 |

Painted, double door dimensions table (mm)

| , | M Si | ze | | | Door l | lea | f size | Frame dimer | | utside on | Door | r way |
|---|------|----|------|---|--------|-----|----------|----------------|---|--------------|------|----------|
| 1 | 18 | Х | 13 | M | 1740 | Χ | 661/561f | 1889 | Х | 1286 | 1900 | x 1300 |
| 1 | 18 | Х | 14 | M | 1740 | Χ | 711/611f | 1889 | Х | 1386 | 1900 | x 1400 |
| 1 | 18 | Х | 15 | M | 1740 | Χ | 761/661f | 1889 | Х | 1486 | 1900 | x 1500 |
| 1 | 18 | Х | 13.9 | M | 1740 | Χ | 925/409f | 1889 | Х | 1398 | 1900 |) x 1412 |
| 1 | 18 | Х | 14.9 | M | 1740 | Χ | 925/509f | 1889 | Х | 1498 | 1900 |) x 1512 |
| 1 | 18 | Х | 17 | M | 1740 | Χ | 825/825f | 1889 | Х | 1714 | 1900 |) x 1728 |
| 1 | 18 | Χ | 19 | M | 1740 | Х | 925/925f | 1889 | Χ | 1914 | 1900 | x 1928 |
| 1 | 19 | Х | 13 | M | 1840 | Х | 661/561f | 1889 | Х | 1286 | 1900 |) x 1300 |
| 1 | 19 | х | 14 | M | 1840 | Х | 711/611f | 1889 | х | 1386 | 1900 | x 1400 |
| 1 | 19 | Х | 15 | M | 1840 | Х | 761/661f | 1889 | Х | 1486 | 1900 |) x 1500 |
| 1 | 19 | х | 13.9 | M | 1840 | Х | 925/409f | 1889 | х | 1398 | 1900 | x 1412 |
| 1 | 19 | Х | 14.9 | M | 1840 | Х | 925/509f | 1889 | Х | 1498 | 1900 |) x 1512 |
| 1 | 19 | х | 17 | M | 1840 | Х | 825/825f | 1889 | х | 1714 | 1900 |) x 1728 |
| 1 | 19 | Х | 19 | M | 1840 | Х | 925/925f | 1889 | Х | 1914 | 1900 | x 1928 |
| 2 | 20 | Х | 13 | M | 1940 | Х | 661/561f | 1989 | Х | 1286 | 2000 |) x 1300 |
| 2 | 20 | х | 14 | M | 1940 | Х | 711/611f | 1989 | Х | 1386 | 2000 | x 1400 |
| 2 | 20 | Х | 15 | M | 1940 | Χ | 761/661f | 1989 | Х | 1486 | 2000 | x 1500 |
| 2 | 20 | Х | 13.9 | M | 1940 | Χ | 925/409f | 1989 | Х | 1398 | 2000 |) x 1412 |
| 2 | 20 | Х | 14.9 | M | 1940 | Х | 925/509f | 1989 | Х | 1498 | 2000 |) x 1512 |
| 2 | 20 | Х | 17 | M | 1940 | Χ | 825/825f | 1989 | Х | 1714 | 2000 | x 1728 |
| 2 | 20 | Х | 19 | M | 1940 | Х | 925/925f | 1989 | Х | 1914 | 2000 | x 1928 |
| 2 | 21 | Х | 13 | M | 2040 | Х | 661/561f | 2089 | Х | 1286 | 2100 |) x 1300 |
| 2 | 21 | х | 14 | M | 2040 | Х | 711/611f | 2089 | х | 1386 | 2100 |) x 1400 |
| 2 | 21 | Х | 15 | M | 2040 | Х | 761/661f | 2089 | х | 1486 | 2100 |) x 1500 |
| 2 | 21 | х | 13.9 | M | 2040 | Х | 925/409f | 2089 | х | 1398 | 2100 |) x 1412 |
| 2 | 21 | Х | 14.9 | M | 2040 | Х | 925/509f | 2089 | Х | 1498 | 2100 |) x 1512 |
| 2 | 21 | х | 17 | M | 2040 | Х | 825/825f | 2089 | х | 1714 | 2100 |) x 1728 |
| 2 | 21 | Х | 19 | M | 2040 | х | 925/925f | 2089 | Х | 1914 | 2100 | x 1928 |

Painted, double door dimensions table (mm)

| M Size | Door leaf size | Frame outside dimension | Door way |
|----------|----------------|-------------------------|------------|
| 20 x 4 M | - | 1989 x 398 | 2000 x 400 |
| 21 x 4 M | - | 2089 x 398 | 2100 x 400 |

dimensions

STANDARD SIZE TABLE

Danish market, natural plywood, single door dimensions table (mm)

| M Size | Door leaf size | Frame outside dimension | Door way |
|----------------|----------------|-------------------------|-------------|
| 19.1 x 9.1 M | 1832 x 827 | 1878 x 888 | 1890 x 900 |
| 19.1 x 9.7 M | 1832 x 887 | 1878 x 948 | 1890 x 960 |
| 20.1 x 9.1 M | 1932 x 827 | 1978 x 888 | 1990 x 900 |
| 20.1 x 9.7 M | 1932 x 887 | 1978 x 948 | 1990 x 960 |
| 20.8 x 9.1 M | 2002 x 827 | 2050 x 888 | 2060 x 900 |
| 20.8 x 9.7 M | 2002 x 887 | 2050 x 948 | 2060 x 960 |
| 20.8 x 10.1 M | 2002 x 927 | 2050 x 988 | 2060 x 1000 |
| 21.1 x 9.1 M | 2032 x 827 | 2080 x 888 | 2090 x 900 |
| 21.1 x 9.7 M | 2032 x 887 | 2080 x 948 | 2090 x 960 |
| 21.45 x 9.1 M | 2067 x 827 | 2115 x 888 | 2125 x 900 |
| 21.45 x 9.7 M | 2067 x 887 | 2115 x 948 | 2125 x 960 |
| 21.45 x 10.1 M | 2067 x 927 | 2115 x 988 | 2125 x 1000 |